

## TECHNICAL DATA SHEET

# RILSAN® PA11 ESY GREY 7278

## POLYAMIDE 11 POWDER

### Powder

RILSAN® electrostatic spray powders are thermoplastic polyamides obtained from renewable resources.

Outstanding characteristics: abrasion resistance, corrosion resistance, impact resistance, sound reduction, flexibility, low coefficient of friction.

### Designation

- PA11

### Delivery Form

- Powder

### Transformation Processes

- Electrostatic spraying

### Additives

- Heat Stabilized

## MECHANICAL PROPERTIES

PROPERTIES	DRY / COND VALUE*	TEST STANDARD
Hardness, Persoz, 23°C (73°F)	- / 270	ISO 1522
, Wheel CS 17, load 1 kg, 1000 cycles	- / 17 mg	ISO 9352

\*DRY: Dry As Molded (DAM) if pellet / Dry if powder.  
COND: Conditionned.

PROPERTIES	VALUE	TEST STANDARD
Melting temperature, 10°C/min	183-188 °C	ISO 11357-1/-3
Vicat softening temperature, 50N at 50°C/h	181 °C (357.8 °F)	ISO 306

## OTHER PROPERTIES

PROPERTIES	VALUE	TEST STANDARD
Median particles (D50)	30 µm	ISO 13320
Water absorption, 24h	≤ 1 %	ISO 62
Approximate RAL number	7000	
Covering efficiency (100 µm)	0.20 kg/m <sup>2</sup>	Internal Arkema
Apparent density, Non compacted	0.44	ISO 1068
Apparent density, Compacted	0.62	ISO 1068
Particle Size Distribution (PSD) (Fine particles < 20 µm)	20 %	ISO 13320
Particle Size Distribution (PSD) (Coarse particles > 100 µm)	1 %	ISO 13320
Salt spray test	Good adhesion after 2000 hours	ISO 9227
Specific gravity of coating, 20°C (68°F)	1.13 g/cm <sup>3</sup>	ISO 1183-1

# RILSAN® PA11 ESY GREY 7278

## SHELF LIFE

Two years from the date of delivery, when stored properly (sealed bags, appropriate moisture, UV protection and temperature). For any use above this limit, please refer to our technical services.

## SPECIAL CHARACTERISTICS

- Bio-based

**Headquarter: Arkema France**  
420, rue d'Estienne d'Orves  
92705 Colombes Cedex – France  
T +33 (0)1 49 00 80 80

Disclaimer - Please consult Arkema's disclaimer regarding the use of Arkema's products on <https://www.arkema.com/global/en/products/product-safety/disclaimer/> which is incorporated herein by reference and made a part hereof.  
Arkema France, a French société anonyme registered at the Trade and Companies Register of Nanterre under the number 319 632 790

[arkema.com](https://www.arkema.com)

**ARKEMA**